

Score High Gunsmithing

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Pillar Drilling Jig for Remington 700 Stocks

Complete pillar drilling kit for all Remington 700s comes with:

- 1- Drill bushing bar for Remington 700 Long Action.
- 1- Drill bushing bar for Remington 700 Short Action.
- 1- Remington 700 BDL Long Action Bottom plate.
- 1- Remington 700 BDL Short Action Bottom plate.
- 1- Remington 700 ADL bottom plate for Long and Short actions.
- 2- Drill bushings for 9/16 or 5/8 drill.
- 1- 9/16 or 5/8 drill.
- 1- Top bar positioning tool.

Pillar Drilling kit for Remington 700 BDL Long Action comes with:

- 1- Drill bushing bar for Remington 700 Long Action.
- 1- Remington 700 BDL Long Action Bottom plate.
- 2- Drill bushings for 9/16 or 5/8 drill.
- 1- 9/16 or 5/8 drill.
- 1- Top bar positioning tool.

Pillar Drilling kit for Remington 700 BDL Short Action comes with:

- 1- Drill bushing bar for Remington 700 Short Action.
- 1- Remington 700 BDL Short Action Bottom plate.
- 2- Drill bushings for 9/16 or 5/8 drill.
- 1- 9/16 or 5/8 drill.
- 1- Top bar positioning tool.

Pillar Drilling kit for Remington 700 ADL Long Action comes with:

- 1- Drill bushing bar for Remington 700 Long Action.
- 1- Remington 700 ADL bottom plate for Long and Short actions.
- 2- Drill bushings for 9/16 or 5/8 drill.
- 1- 9/16 or 5/8 drill.
- 1- Top bar positioning tool.

Pillar Drilling kit for Remington 700 ADL Short Action comes with:

- 1- Drill bushing bar for Remington 700 Short Action.
- 1- Remington 700 ADL bottom plate for Long and Short actions.
- 2- Drill bushings for 9/16 or 5/8 drill.
- 1- 9/16 or 5/8 drill.
- 1- Top bar positioning tool.

Remington 700 BDL

After removing the barreled action from the stock place the top bar with drill bushings in the action area and insert the positioning tool thru the drill bushing and into either to front or front trigger guard screw hole. Press firmly or lightly tap the positioning tool to insure that it has properly aligned the top bar with the stock. Place the BDL Bottom plate into the trigger guard inletting on the bottom of the stock and insert the 1/4 -20 x 2" screw thru the forward hole on the top bar and into the bottom plate and tightened. After the screw has been tighten, remove the positioning tool. You are now ready to drill the stock. The bottom plate will insure that the drill will not over travel and damage the bottom inletting.

Remington 700 ADL

The ADL Bottom plate has 2 1/4-20 holes in the front end. Place the 1/4-20 x 1" screw in the forward most hole for long actions and the front hole for short actions. Removing the barreled action from the stock place the top bar with drill bushings in the action area. Place the ADL Bottom plate into the trigger guard inletting on the bottom of the stock and insert the 1/4 -20 x 2 1/4" screw thru the front 1/4" hole on the top bar and into the bottom plate and loosely assemble. Next insert a 3/16 hex key thru the front drill bushing hole and adjust the screw upward into the recess of the stock es-cutcheon until it adequately supports the stock for drilling. Insert the positioning tool thru the drill bushing and into the front trigger guard screw hole. Press firmly or lightly tap the positioning tool to insure that it has properly aligned the top bar with the stock. After the screw has been tightened, remove the positioning tool. You are now ready to drill the stock. The bottom plate will insure that the drill will not over travel and damage the bottom inletting.